



For the Electronics Industry



Benefits of the Hydroblend Proportioner

Accuracy - Our exclusive metering principle is the most accurate in the industry. We maintain this accuracy irrespective of changes in water flows. In most applications, our deviation is less than 1%

Easy to Install - The proportioner is water powered and can therefore be located near an isolated water source without electrical connections. The Hydroblend can be configured to mount on either a vertical or horizontal surface.

Repeatable Convenient Adjustment – An adjustable, graduated scale indicates the proportional settings in linear form. This setting is consistent and repeatable.

Reliability - Because the chemical components are isolated from the “water motor” all Hydroblend’s are application specific. We choose the combination of materials of construction that offer the greatest resistance to the chemicals being diluted.

The Lowest Life Cycle Cost - It has been frequently said of the Hydroblend “...it just runs and runs and runs...” All of the components are designed for long life and trouble free operation. Quality and reliability are never compromised.

Hot Water Capable – All Hydroblend Proportioners can be configured with Hot Water specific DMAC endplates. Rated up to 160F.

Lowest Life Cycle Cost- Accuracy + Durability = Outstanding Value



WHY HYDROBLEND:

Hydroblend International Corp. is a manufacturer of precise, water powered chemical proportioning pumps. Heavy duty components and the ability to customize according to customer requirements assure a long and trouble-free pump life.

HYDROBLEND BENEFITS:

- Reduces chemical waste
- Improves proportioning accuracy
- Easy to install
- Reliable operation
- Non electrical
- Adjustable

PRINCIPLE OF OPERATION:

Pressurized water drives a reciprocating piston in the water motor cylinder. This piston drives the chemical concentrate metering piston that draws concentrate from the drum and injects it into the water from the water cylinder.

HYDROBLEND APPLICATION:

Hydroblend Proportioners are extensively used in the Electronics industry to mix various aqueous and solvent based cleaning agents. Please call our customer service for a recommendation.

SPECIFICATIONS AND MODELS

Water Temperature:

40F (4C) to 110F (43C) – 160F w/ DMAC

Water Filtration:

25 Micron filter required

Water Pressure:

Minimum 10 psi
Maximum 75 psi

Water Flow Rate:

6000 Series – Max 7 GPM
Mid Volume – Max 12 GPM
High Volume – Max 25 GPM

Dilution Range:

6000 Series – Less than 1% - 40%
Mid Volume – Less than 1% - 33%
High Volume – Less than 1% - 13.50%
Ratio varies with model.
The mixture ratios presume chemicals with the approximate viscosity of water. A substantial increase in viscosity could reduce the proportioning specifications of the pump.

Construction:

All Hydroblend's are application specific. All models can be tailored to meet your specific concentrate requirements. "One size does not fit all."

Dimensions:

6120 – 16”L x 6”W x 7.5”H
6200 – 16”L x “W x 7.5”H
6320 – 17”L x 6”W x 7.5”H
6470 – 17”L x 6”W x 7.5”H
6850 – 18”L x 7”W x 8”H

Hot Water specific models have the same dimensions as above.

Inlet/Outlet Connections:

The proportioner is designed to be used with 3/4” Garden Hose connections for both the water inlet and outlet. NPT adapters available.

Mounting Options

All units can be designed to mount on either a Horizontal Surface (ie. a shelf) or a Vertical Surface (ie. a wall).

RECOMMENDED HYDROBLEND MODELS

Standard Water Temperatures – Rated up to 110F

Model # 6120-HDPE-TTE	Max Dilution: 8.50% (12oz/gallon) – Min Dilution: 0.95%
Model # 6200-HDPE-TTE	Max Dilution: 13.50% (20oz/gallon) – Min Dilution: 1.60%
Model # 6320-HDPE-TTE	Max Dilution: 20.00% (32oz/gallon) – Min Dilution: 2.40%
Model # 6470-HDPE-TTE	Max Dilution: 26.80% (47oz/gallon) – Min Dilution: 3.20%
Model # 6850-HDPE-TTE	Max Dilution: 35.00% (85oz/gallon) – Min Dilution: 4.70%

Hot Water Specific Applications – Rated up to 160F

Model # 6120-HDPE-TTE,DMAC	Max Dilution: 8.50% (12oz/gallon) – Min Dilution: 0.95%
Model # 6200-HDPE-TTE,DMAC	Max Dilution: 13.50% (20oz/gallon) – Min Dilution: 1.60%
Model # 6320-HDPE-TTE,DMAC	Max Dilution: 20.00% (32oz/gallon) – Min Dilution: 2.40%
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HYDROBLEND INTERNATIONAL CORPORATION

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